



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3492-5

Job Sheet 180588



Part No: D3492-5

Job Qty: 125 ea

Part Name: Plug



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/10/18

Job Tracking No:

Due Date: 7/20/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV E IPP Rev:A 11.04.19 per dwg revC DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	125 Ea		7/20/18	0.00	0.00	Start Up Machining-2		14/4/16 JBD
100	Hardinge	125 pcs		7/20/18	0.00	5.07	Hardinge		18/5/16 JBD
110	QC	125 pcs		7/20/18	0.00	0.00	QC2 Machining-2		18/5/16 JBD
120	QC	125 pcs		7/20/18	0.00	0.00	QC8 Machining-2		18/5/16 JBD
150	HandFinish	125 pcs		7/20/18	0.00	0.43	HandFinish1		18/08/19
160	Powdercoat	125 pcs		7/20/18	0.00	0.19	Powdercoat1		18/08/20
170	QC	125 pcs		7/20/18	0.00	0.00	QC3		18/08/21
180	Packaging	125 pcs		7/20/18	0.00	0.00	Packaging3-1	FP001	18/08/21
190	QC21-SA	125 Ea		7/20/18	0.00	0.00	QC21		18/08/21

Part Op 100 - 1-Turn as per Folio FA634 & Dwg D3492

Descriptions: 160 - (Flat End Only) START TIME: 1:30 FINISH TIME: 2:00 O.V.T. 3:30

180 - LOCATION : FP001

M83493

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R0.375	6061-T6 Round Bar .375"	7.5000 ft (.06 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6R0.375	8	38	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Plug	0.375inches $\pm$ 0.010	0.385 0.365		
2	Plug	0.188inches + 0.005 - 0.001	0.193 0.187		
3	Plug	0.045inches + 0.000 - 0.002	0.045 0.043		
4	Plug	0.500inches $\pm$ 0.010	0.510 0.490		
5	Plug	0.060inches $\pm$ 0.005	0.065 0.055		

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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7	Plug	0.090inches $\begin{matrix} + 0.000 \\ - 0.002 \end{matrix}$	0.090 0.088

Plex 7/10/18 1:22 PM Dart.lajeunesse.marie

QA Closed: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

Work Order update only

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